

Always. Reliable. Tight.



CataloguePipe Entries

Solutionworld

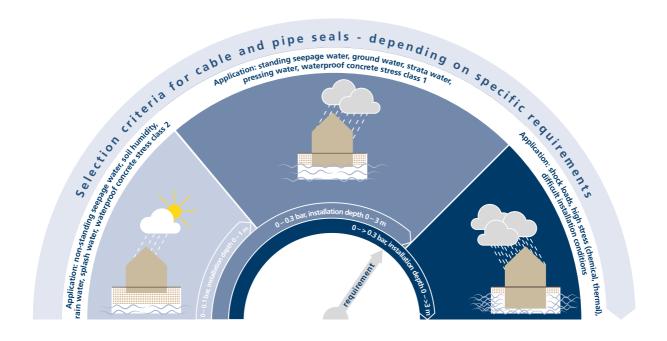
Cable. Pipe. Building Entry. Always. Reliable. Tight.



Electricity, telecommunication, water, waste water, gas or district heating - whenever a perfectly safe sealing of building entries is required, Hauff-Technik offers the best possible solution. Innovative cable and pipe entries, building entries and trenchless house connections of professional quality. All from one source. Out of the box or customized products. For highest efficiency, user-friendliness and longevity in all buildings. From single-family homes to complex major projects. Always Hauff. Always reliable. Always tight.

Application tachometer

To determine your specific requirements



Products according to DIN 18195/waterproof concrete stress class

Product line	Sealing width	Catalogue page
Standard press seal HSN		
Standard press seal HSD	40 mm	11 – 16, 21
Standard press seal HSDD	80 mm	19

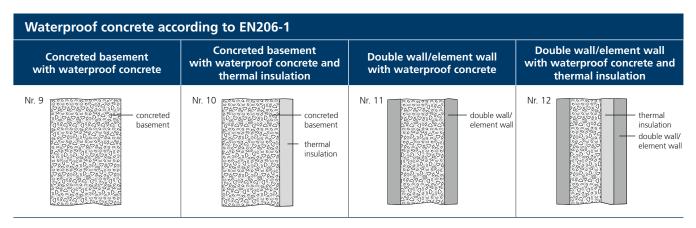
Please note

Wall sleeves and flanges must be used in accordance with the guidelines and specifications of DIN 18195 and EN206-1.

Overview wall structure/Sealing of building entries

Basis to determine the appropriate cable and pipe entry systems

Wall type basement/ Wall structure	Sealing according to DIN 18195 – Part 4 Soil humidity and non-standing seepage water	Sealing according to DIN 18195 - Part 6 Standing seepage water and pressing water
Brick-built basement wall	No. 1 brick-built basement wall sealing on outside of building	No. 5 brick-built basement wall sealing on outside of building
Concreted basement	No. 2 concreted basement concreted basement sealing on outside of building	No. 6 Concreted basement Concreted basement
Double wall/Element wall	No. 3 double wall/ element wall sealing on outside of building	No. 7 double wall/ element wall sealing on outside of building
Double wall/Element wall with thermal insulation	No. 4 thermal insulation double wall/ element wall sealing on outside of building	No. 8 thermal insulation double wall/ element wall sealing on outside of building



If you do not find your wall structure among above examples, kindly let us have a sketch.

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Modular seal GKD

Application:

- standing seepage water, pressing water
- waterproof concrete stress class 1



Features:

- integrated installation control no torque control key required
- no retightening required
- nuts moulded in pressure plate, therefore no loose parts
- optimized geometry
- made in Germany

Technical data:

- all metal parts made of high quality stainless steel V4A (AISI 316L)
- high quality rubber in EPDM or NBR
- tightness up to 5 bar approved by Lloyds register



GKD 400 – preparation of installation with lubricant GM



GKD 400 – instalaltion of segments GKD 400 – ready installed





Press seals for pipesModular seal GKD – EPDM or NBR

Modular	seal GKD	, EPDM					
Annular s	pace (mm) to	Carrier pi _l	pe Ø (mm) to	Required wall thickness (mm)	Article code	Article number	Picture
19,5	22,5	73,5	250	100	X * GKD 300 EPDM	14100300XX *	
23,25	26	60,3	315	100	X * GKD 315 EPDM	14100315XX *	
24	30	177,8	711	110	X * GKD 325 EPDM	14100325XX *	
36,5	43	204	1220	150	X * GKD 400 EPDM	14100400XX *	
29	35	204	1220	125	X * GDK 425 EPDM	14100425XX *	
45	52	204	1220	150	X * GKD 440 EPDM	14100440XX *	
41,3	48,5	114,3	1220	150	X * GKD 475 EPDM	14100475XX *	() ()
62	71,5	193,7	1220	165	X * GKD 500 EPDM	14100500XX *	
58	63,5	193,7	1220	165	X * GKD 525 EPDM	14100525XX *	
50	58	204	1220	165	X * GKD 575 EPDM	14100575XX *	
90	98	323,9	3000	205	X * GKD 615 EPDM	14100615XX *	
77	84	244,5	2000	165	X * GKD 650 EPDM	14100650XX *	

X = number of segments

Modular	Modular seal GKD, NBR						
	pace (mm)		oe Ø (mm)	Required wall thickness (mm)	Article code	Article number	Picture
from	to	from	to	100	V CKD 200 NDD	141012000// *	
19,5	22,5	73,5	250	100	X * GKD 300 NBR	14101300XX *	
23,25	26	60,3	315	100	X * GKD 315 NBR	14101315XX *	
24	30	177,8	711	110	X * GKD 325 NBR	14101325XX *	6703
36,5	43	204	1220	150	X * GKD 400 NBR	14101400XX *	
29	35	204	1220	125	X * GDK 425 NBR	14101425XX *	
45	52	204	1220	150	X * GKD 440 NBR	14101440XX *	
41,3	48,5	114,3	1220	150	X * GKD 475 NBR	14101475XX *	Contract of the second
62	71,5	193,7	1220	165	X * GKD 500 NBR	14101500XX *	
58	63,5	193,7	1220	165	X * GKD 525 NBR	14101525XX *	
50	58	204	1220	165	X * GKD 575 NBR	14101575XX *	
90	98	323,9	3000	205	X * GKD 615 NBR	14101615XX *	
77	84	244,5	2000	165	X * GKD 650 NBR	14101650XX *	

X = number of segments

Find the right seal for your requirement with the help of the product configurator on www.hauff-technik.de

Accessory			
ltem	Article code	Article number	Picture
Lubricant GM (up to 10 segments - 1 x lubricant > 11 segments - 2 x lubricant) included in scope of delivery	GM	0804020000	Gleitmi sex v v man and man

^{*} The complete article number results of the number of segments

Standard press seal HSN – sealing width 20 mm

Application:

- non-standing seepage water
- waterproof concrete stress class 2



Features:

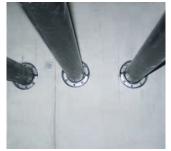
- absolutely gas- und watertight
- various material combinations possible according to customers' requirements
- available ex stock
- integrated visual and tactile torque control
- easy to install
- can be split on-site for subsequent installation
- u-profile ensures maximum stability of pressure plates

Technical data:

- sealing width 20 mm
- stainless steel V2A (AISI 304L) and V4A (AISI 316L)
- EPDM, NBR and rubber with KTW (drinking water) approval available
- for core drillings/wall sleeves up to 200 mm diameter
- pipe sizes 32 162 mm diameter



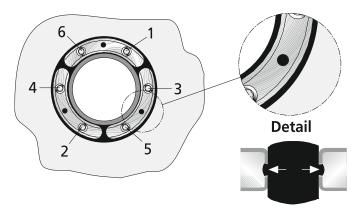
HSN 200/159 "split seal"



HSN 125/75 duct connection



on-site cutting



Detailed view - HSN torque control, screws should be tightened in above shown order



Standard press seal HSN – sealing width 20 mm, EPDM with stainless steel V2A (AISI 304L) or V4A (AISI 316L)

Standard press sea	al HSN				
Core drilling/ wall sleeve ID		media pipe ter OD to	Sealing width 20 mm Article code	Article number	Picture
	32 mm	34 mm	HSN 100/32-V2A/EPDM	1650310032	
100 mm	40 mm	43 mm	HSN 100/40-V2A/EPDM	1650310040	05 1 02
100 111111	48 mm	51 mm	HSN 100/48-V2A/EPDM	1650310048	
	60 mm	63,5 mm	HSN 100/60-V2A/EPDM	1650310060	u h
	60 mm	63,5 mm	HSN 125/60-V2A/EPDM	1650312060	9
125 mm	75 mm	77 mm	HSN 125/75-V2A/EPDM	1650312075	
	78 mm	81 mm	HSN 125/78-V2A/EPDM	1650312085	
	78 mm	81 mm	HSN 150/78-V2A/EPDM	1650315078	
150 mm	88 mm	92 mm	HSN 150/88-V2A/EPDM	1650315088	
	110 mm	113 mm	HSN 150/110-V2A/EPDM	1650315110	
	110 mm	113 mm	HSN 200/110-V2A/EPDM	1650320100	
	114 mm	119 mm	HSN 200/114-V2A/EPDM	1650320110	
200 mm	125 mm	128 mm	HSN 200/125-V2A/EPDM	1650320120	
200 111111	133 mm	136 mm	HSN 200/133-V2A/EPDM	1650320130	
	139 mm	141 mm	HSN 200/139-V2A/EPDM	1650320140	
	159 mm	163 mm	HSN 200/159-V2A/EPDM	1650320150	

standard press seal HSN					
Core drilling/ wall sleeve ID		media pipe ter OD to	Sealing width 20 mm Article code	Article number	Picture
	32 mm	34 mm	HSN 100/32-V4A/EPDM	1650310036	
100 mm	40 mm	43 mm	HSN 100/40-V4A/EPDM	1650310044	3
100 mm	48 mm	51 mm	HSN 100/48-V4A/EPDM	1650310052	
	60 mm	63,5 mm	HSN 100/60-V4A/EPDM	1650310064	u n
	60 mm	63,5 mm	HSN 125/60-V4A/EPDM	1650312064	
125 mm	75 mm	77 mm	HSN 125/75-V4A/EPDM	1650312079	2 0
	78 mm	81 mm	HSN 125/78-V4A/EPDM	1650312089	
	78 mm	81 mm	HSN 150/78-V4A/EPDM	1650315082	
150 mm	88 mm	92 mm	HSN 150/88-V4A/EPDM	1650315092	
	110 mm	113 mm	HSN 150/110-V4A/EPDM	1650315113	
	110 mm	113 mm	HSN 200/110-V4A/EPDM	1650320104	
	114 mm	119 mm	HSN 200/114-V4A/EPDM	1650320114	
200	125 mm	128 mm	HSN 200/125-V4A/EPDM	1650320124	
200 mm	133 mm	136 mm	HSN 200/133-V4A/EPDM	1650320134	
	139 mm	141 mm	HSN 200/139-V4A/EPDM	1650320144	
	159 mm	163 mm	HSN 200/159-V4A/EPDM	1650320154	

Standard press seal HSN – sealing width 20 mm, NBR with stainless steel V2A (AISI 304L) or V4A (AISI 316L)

Standard press seal HSN					
Core drilling/ wall sleeve ID		media pipe ter OD to	Sealing width 20 mm Article code	Article number	Picture
	32 mm	34 mm	HSN 100/32-V2A/NBR	1650310033	
100 mm	40 mm	43 mm	HSN 100/40-V2A/NBR	1650310041	2
100 111111	48 mm	51 mm	HSN 100/48-V2A/NBR	1650310049	
	60 mm	63,5 mm	HSN 100/60-V2A/NBR	1650310061	u A
	60 mm	63,5 mm	HSN 125/60-V2A/NBR	1650312061	9
125 mm	75 mm	77 mm	HSN 125/75-V2A/NBR	1650312076	
	78 mm	81 mm	HSN 125/78-V2A/NBR	1650312086	
	78 mm	81 mm	HSN 150/78-V2A/NBR	1650315079	
150 mm	88 mm	92 mm	HSN 150/88-V2A/NBR	1650315089	
	110 mm	113 mm	HSN 150/110-V2A/NBR	1650315111	
	110 mm	113 mm	HSN 200/110-V2A/NBR	1650320101	
	114 mm	119 mm	HSN 200/114-V2A/NBR	1650320111	
200 mm	125 mm	128 mm	HSN 200/125-V2A/NBR	1650320121	
200 111111	133 mm	136 mm	HSN 200/133-V2A/NBR	1650320131	
	139 mm	141 mm	HSN 200/139-V2A/NBR	1650320141	
	159 mm	163 mm	HSN 200/159-V2A/NBR	1650320151	

andard press sea	al HSN				
Core drilling/ wall sleeve ID		media pipe ter OD to	Sealing width 20 mm Article code	Article number	Picture
	32 mm	34 mm	HSN 100/32-V4A/NBR	1650310037	
100 mm	40 mm	43 mm	HSN 100/40-V4A/NBR	1650310045	2 1 2
100 mm	48 mm	51 mm	HSN 100/48-V4A/NBR	1650310053	
	60 mm	63,5 mm	HSN 100/60-V4A/NBR	1650310065	1
	60 mm	63,5 mm	HSN 125/60-V4A/NBR	1650312065	
125 mm	75 mm	77 mm	HSN 125/75-V4A/NBR	1650312080	
	78 mm	81 mm	HSN 125/78-V4A/NBR	1650312090	
	78 mm	81 mm	HSN 150/78-V4A/NBR	1650315083	
150 mm	88 mm	92 mm	HSN 150/88-V4A/NBR	1650315093	
	110 mm	113 mm	HSN 150/110-V4A/NBR	1650315114	
	110 mm	113 mm	HSN 200/110-V4A/NBR	1650320105	
200 mm	114 mm	119 mm	HSN 200/114-V4A/NBR	1650320115	
	125 mm	128 mm	HSN 200/125-V4A/NBR	1650320125	
	133 mm	136 mm	HSN 200/133-V4A/NBR	1650320135	
	139 mm	141 mm	HSN 200/139-V4A/NBR	1650320145	
	159 mm	163 mm	HSN 200/159-V4A/NBR	1650320155	



Standard press seal HSN – sealing width 20 mm, KTW (drinking water) with stainless steel V2A (AISI 304L) or V4A (AISI 316L)

andard press seal HSN					
Core drilling/ wall sleeve ID		media pipe ter OD to	Sealing width 20 mm Article code	Article number	Picture
	32 mm	34mm	HSN 100/32-V2A/KTW	1650310034	
100 mm	40 mm	43 mm	HSN 100/40-V2A/KTW	1650310042	2
100 mm	48 mm	51 mm	HSN 100/48-V2A/KTW	1650310050	
	60 mm	63,5 mm	HSN 100/60-V2A/KTW	1650310062	U Y
	60 mm	63,5 mm	HSN 125/60-V2A/KTW	1650312062	
125 mm	75 mm	77 mm	HSN 125/75-V2A/KTW	1650312077	
	78 mm	81 mm	HSN 125/78-V2A/KTW	1650312087	
	78 mm	81 mm	HSN 150/78-V2A/KTW	1650315080	
150 mm	88 mm	92 mm	HSN 150/88-V2A/KTW	1650315090	
	110 mm	113 mm	HSN 150/110-V2A/KTW	1650315112	
	110 mm	113 mm	HSN 200/110-V2A/KTW	1650320102	
200 mm	114 mm	119 mm	HSN 200/114-V2A/KTW	1650320112	
	125 mm	128 mm	HSN 200/125-V2A/KTW	1650320122	
	133 mm	136 mm	HSN 200/133-V2A/KTW	1650320132	
	139 mm	141 mm	HSN 200/139-V2A/KTW	1650320142	
	159 mm	163 mm	HSN 200/159-V2A/KTW	1650320152	

andard press sea	al HSN				
Core drilling/ wall sleeve ID		r media pipe ter OD to	Sealing width 20 mm Article code	Article number	Picture
	32 mm	34 mm	HSN 100/32-V4A/KTW	1650310038	
100 mm	40 mm	43 mm	HSN 100/40-V4A/KTW	1650310046	2
100 mm	48 mm	51 mm	HSN 100/48-V4A/KTW	1650310054	
	60 mm	63,5 mm	HSN 100/60-V4A/KTW	1650310066	U Y
	60 mm	63,5 mm	HSN 125/60-V4A/KTW	1650312066	
125 mm	75 mm	77 mm	HSN 125/75-V4A/KTW	1650312081	
	78 mm	81 mm	HSN 125/78-V4A/KTW	1650312091	
	78 mm	81 mm	HSN 150/78-V4A/KTW	1650315084	
150 mm	88 mm	92 mm	HSN 150/88-V4A/KTW	1650315094	
	110 mm	113 mm	HSN 150/110-V4A/KTW	1650315115	
	110 mm	113 mm	HSN 200/110-V4A/KTW	1650320106	
200 mm	114 mm	119 mm	HSN 200/114-V4A/KTW	1650320116	
	125 mm	128 mm	HSN 200/125-V4A/KTW	1650320126	
	133 mm	136 mm	HSN 200/133-V4A/KTW	1650320136	
	139 mm	141 mm	HSN 200/139-V4A/KTW	1650320146	
	159 mm	163 mm	HSN 200/159-V4A/KTW	1650320156	

Standard press seal HSD – sealing width 40 mm

Application:

- standing seepage water, pressing water
- waterproof concrete stress class 1



Features:

- absolutely gas- und watertight
- various material combinations possible according to customers' requirements
- available ex stock
- integrated visual and tactile torque control
- easy to install
- can be split on-site for subsequent installation up to 200 mm diameter
- > diameter 250 mm in split version
- u-profile ensures maximum stability of pressure plates

Technical data:

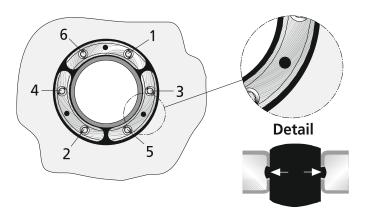
- sealing width 40 mm
- stainless steel V2A (AISI 304L) and V4A (AISI 316L)
- EPDM, NBR and rubber with KTW (drinking water) approval available
- for core drillings/wall sleeves up to 500 mm diameter
- pipe sizes 32 450 mm diameter



HSD-G 200/160 drain pipe SML



HSD-G 500/429



Detailed view - HSD torque control, screws should be tightened in above shown order



Standard press seal HSD – sealing width 40 mm, EPDM with stainless steel V2A (AISI 304L)

Standard press sea	al HSD				
Core drilling/ wall sleeve ID		r media pipe ter OD to	Sealing width 40 mm Article code	Article number	Picture
	32 mm	34 mm	HSD 100/32-V2A/EPDM	1650010032	
100	40 mm	43 mm	HSD 100/40-V2A/EPDM	1650010040	2
100 mm	48 mm	51 mm	HSD 100/48-V2A/EPDM	1650010048	
	60 mm	63,5 mm	HSD 100/60-V2A/EPDM	1650010060	4
	60 mm	63,5 mm	HSD 125/60-V2A/EPDM	1650012060	
125 mm	75 mm	77 mm	HSD 125/75-V2A/EPDM	1650012075	2 0
	78 mm	81 mm	HSD 125/78-V2A/EPDM	1650012085	
	78 mm	81 mm	HSD 150/78-V2A/EPDM	1650015078	
150 mm	88 mm	92 mm	HSD 150/88-V2A/EPDM	1650015088	
	110 mm	113 mm	HSD 150/110-V2A/EPDM	1650015110	
	110 mm	113 mm	HSD 200/110-V2A/EPDM	1650020100	
	114 mm	119 mm	HSD 200/114-V2A/EPDM	1650020110	
	125 mm	128 mm	HSD 200/125-V2A/EPDM	1650020120	
200 mm	133 mm	136 mm	HSD 200/133-V2A/EPDM	1650020130	
	139 mm	141 mm	HSD 200/139-V2A/EPDM	1650020140	
	159 mm	163 mm	HSD 200/159-V2A/EPDM	1650020150	
	159 mm	163 mm	HSD-G 250/159-V2A/EPDM	1650025150	
	168 mm	171 mm	HSD-G 250/168-V2A/EPDM	1650025160	
250 mm	177 mm	181 mm	HSD-G 250/177-V2A/EPDM	1650025170	
	200 mm	201 mm	HSD-G 250/200-V2A/EPDM	1650025200	
	210 mm	211 mm	HSD-G 250/210-V2A/EPDM	1650025210	
	198 mm	202 mm	HSD-G 300/200-V2A/EPDM	1650030200	0
	208 mm	212 mm	HSD-G 300/210-V2A/EPDM	1650030210	
300 mm	217 mm	221 mm	HSD-G 300/219-V2A/EPDM	1650030220	
	223 mm	227 mm	HSD-G 300/225-V2A/EPDM	1650030230	
	248 mm	252 mm	HSD-G 300/250-V2A/EPDM	1650030250	
	273 mm	276 mm	HSD-G 400/273-V2A/EPDM	1650040270	
	277 mm	282 mm	HSD-G 400/277-V2A/EPDM	1650040280	
400 mm	315 mm	321 mm	HSD-G 400/315-V2A/EPDM	1650040310	
	324 mm	328 mm	HSD-G 400/324-V2A/EPDM	1650040320	
	398 mm	402 mm	HSD-G 500/400-V2A/EPDM	1650050400	
500 mm	427 mm	431 mm	HSD-G 500/429-V2A/EPDM	1650050430	
	448 mm	452 mm	HSD-G 500/450-V2A/EPDM	1650050450	

Standard press seal HSD – sealing width 40 mm, EPDM with stainless steel with V4A (AISI 316L)

Standard press seal HSD							
Core drilling/ wall sleeve ID		media pipe ter OD to	Sealing width 40 mm Article code	Article number	Picture		
	32 mm	34 mm	HSD 100/32-V4A/EPDM	1650010036			
100 mm	40 mm	43 mm	HSD 100/40-V4A/EPDM	1650010044	2		
100 mm	48 mm	51 mm	HSD 100/48-V4A/EPDM	1650010052	9		
	60 mm	63,5 mm	HSD 100/60-V4A/EPDM	1650010064	4		
	60 mm	63,5 mm	HSD 125/60-V4A/EPDM	1650012064			
125 mm	75 mm	77 mm	HSD 125/75-V4A/EPDM	1650012079	2 0		
	78 mm	81 mm	HSD 125/78-V4A/EPDM	1650012089			
	78 mm	81 mm	HSD 150/78-V4A/EPDM	1650015082			
150 mm	88 mm	92 mm	HSD 150/88-V4A/EPDM	1650015092			
	110 mm	113 mm	HSD 150/110-V4A/EPDM	1650015113			
	110 mm	113 mm	HSD 200/110-V4A/EPDM	1650020104			
	114 mm	119 mm	HSD 200/114-V4A/EPDM	1650020114			
200 mm	125 mm	128 mm	HSD 200/125-V4A/EPDM	1650020124			
200 mm	133 mm	136 mm	HSD 200/133-V4A/EPDM	1650020134			
	139 mm	141 mm	HSD 200/139-V4A/EPDM	1650020144			
	159 mm	163 mm	HSD 200/159-V4A/EPDM	1650020154			
	159 mm	163 mm	HSD-G 250/159-V4A/EPDM	1650025154			
	168 mm	171 mm	HSD-G 250/168-V4A/EPDM	1650025164			
250 mm	177 mm	181 mm	HSD-G 250/177-V4A/EPDM	1650025174			
	200 mm	201 mm	HSD-G 250/200-V4A/EPDM	1650025204			
	210 mm	211 mm	HSD-G 250/210-V4A/EPDM	1650025214			
	198 mm	202 mm	HSD-G 300/200-V4A/EPDM	1650030204	0		
	208 mm	212 mm	HSD-G 300/210-V4A/EPDM	1650030214			
300 mm	217 mm	221 mm	HSD-G 300/219-V4A/EPDM	1650030224			
	223 mm	227 mm	HSD-G 300/225-V4A/EPDM	1650030234			
	248 mm	252 mm	HSD-G 300/250-V4A/EPDM	1650030254			
	273 mm	276 mm	HSD-G 400/273-V4A/EPDM	1650040274			
400	277 mm	282 mm	HSD-G 400/277-V4A/EPDM	1650040284			
400 mm	315 mm	321 mm	HSD-G 400/315-V4A/EPDM	1650040314			
	324 mm	328 mm	HSD-G 400/324-V4A/EPDM	1650040324			
	398 mm	402 mm	HSD-G 500/400-V4A/EPDM	1650050404			
500 mm	427 mm	431 mm	HSD-G 500/429-V4A/EPDM	1650050434			
	448 mm	452 mm	HSD-G 500/450-V4A/EPDM	1650050454			



Standard press seal HSD – sealing width 40 mm, NBR with stainless steel V2A (AISI 304L)

Standard press sea	al HSD				
Core drilling/ wall sleeve ID		r media pipe ter OD to	Sealing width 40 mm Article code	Article number	Picture
	32 mm	34 mm	HSD 100/32-V2A/NBR	1650010033	
400	40 mm	43 mm	HSD 100/40-V2A/NBR	1650010041	2
100 mm	48 mm	51 mm	HSD 100/48-V2A/NBR	1650010049	
	60 mm	63,5 mm	HSD 100/60-V2A/NBR	1650010061	A I
	60 mm	63,5 mm	HSD 125/60-V2A/NBR	1650012061	
125 mm	75 mm	77 mm	HSD 125/75-V2A/NBR	1650012076	2 0
	78 mm	81 mm	HSD 125/78-V2A/NBR	1650012086	
	78 mm	81 mm	HSD 150/78-V2A/NBR	1650015079	
150 mm	88 mm	92 mm	HSD 150/88-V2A/NBR	1650015089	
	110 mm	113 mm	HSD 150/110-V2A/NBR	1650015111	
	110 mm	113 mm	HSD 200/110-V2A/NBR	1650020101	
	114 mm	119 mm	HSD 200/114-V2A/NBR	1650020111	
	125 mm	128 mm	HSD 200/125-V2A/NBR	1650020121	
200 mm	133 mm	136 mm	HSD 200/133-V2A/NBR	1650020131	
	139 mm	141 mm	HSD 200/139-V2A/NBR	1650020141	
	159 mm	163 mm	HSD 200/159-V2A/NBR	1650020151	
	159 mm	163 mm	HSD-G 250/159-V2A/NBR	1650025151	
	168 mm	171 mm	HSD-G 250/168-V2A/NBR	1650025161	
250 mm	177 mm	181 mm	HSD-G 250/177-V2A/NBR	1650025171	
	200 mm	201 mm	HSD-G 250/200-V2A/NBR	1650025201	
	210 mm	211 mm	HSD-G 250/210-V2A/NBR	1650025211	
	198 mm	202 mm	HSD-G 300/200-V2A/NBR	1650030201	and the second
	208 mm	212 mm	HSD-G 300/210-V2A/NBR	1650030211	
300 mm	217 mm	221 mm	HSD-G 300/219-V2A/NBR	1650030221	
	223 mm	227 mm	HSD-G 300/225-V2A/NBR	1650030231	
	248 mm	252 mm	HSD-G 300/250-V2A/NBR	1650030251	
	273 mm	276 mm	HSD-G 400/273-V2A/NBR	1650040271	
400	277 mm	282 mm	HSD-G 400/277-V2A/NBR	1650040281	
400 mm	315 mm	321 mm	HSD-G 400/315-V2A/NBR	1650040311	
	324 mm	328 mm	HSD-G 400/324-V2A/NBR	1650040321	
	398 mm	402 mm	HSD-G 500/400-V2A/NBR	1650050401	
500 mm	427 mm	431 mm	HSD-G 500/429-V2A/NBR	1650050431	
	448 mm	452 mm	HSD-G 500/450-V2A/NBR	1650050451	

Press seals for pipesStandard press seal HSD – sealing width 40 mm, NBR with stainless steel V4A (AISI 316L)

tandard press seal HSD							
Core drilling/ wall sleeve ID	Suitable for media pipe diameter OD from to		Sealing width 40 mm Article code	Article number	Picture		
	32 mm	34 mm	HSD 100/32-V4A/NBR	1650010037			
100	40 mm	43 mm	HSD 100/40-V4A/NBR	1650010045	0 2		
100 mm	48 mm	51 mm	HSD 100/48-V4A/NBR	1650010053			
	60 mm	63,5 mm	HSD 100/60-V4A/NBR	1650010065	A I		
	60 mm	63,5 mm	HSD 125/60-V4A/NBR	1650012065			
125 mm	75 mm	77 mm	HSD 125/75-V4A/NBR	1650012080	2 0		
	78 mm	81 mm	HSD 125/78-V4A/NBR	1650012090			
	78 mm	81 mm	HSD 150/78-V4A/NBR	1650015083			
150 mm	88 mm	92 mm	HSD 150/88-V4A/NBR	1650015093			
	110 mm	113 mm	HSD 150/110-V4A/NBR	1650015114			
	110 mm	113 mm	HSD 200/110-V4A/NBR	1650020105			
	114 mm	119 mm	HSD 200/114-V4A/NBR	1650020115			
	125 mm	128 mm	HSD 200/125-V4A/NBR	1650020125			
200 mm	133 mm	136 mm	HSD 200/133-V4A/NBR	1650020135			
	139 mm	141 mm	HSD 200/139-V4A/NBR	1650020145			
	159 mm	163 mm	HSD 200/159-V4A/NBR	1650020155			
	159 mm	163 mm	HSD-G 250/159-V4A/NBR	1650025155			
	168 mm	171 mm	HSD-G 250/168-V4A/NBR	1650025165			
250 mm	177 mm	181 mm	HSD-G 250/177-V4A/NBR	1650025175			
	200 mm	201 mm	HSD-G 250/200-V4A/NBR	1650025205	1		
	210 mm	211 mm	HSD-G 250/210-V4A/NBR	1650025215			
	198 mm	202 mm	HSD-G 300/200-V4A/NBR	1650030205	0		
	208 mm	212 mm	HSD-G 300/210-V4A/NBR	1650030215			
300 mm	217 mm	221 mm	HSD-G 300/219-V4A/NBR	1650030225			
	223 mm	227 mm	HSD-G 300/225-V4A/NBR	1650030235			
	248 mm	252 mm	HSD-G 300/250-V4A/NBR	1650030255			
400 mm	273 mm	276 mm	HSD-G 400/273-V4A/NBR	1650040275			
	277 mm	282 mm	HSD-G 400/277-V4A/NBR	1650040285			
	315 mm	321 mm	HSD-G 400/315-V4A/NBR	1650040315			
	324 mm	328 mm	HSD-G 400/324-V4A/NBR	1650040325			
	398 mm	402 mm	HSD-G 500/400-V4A/NBR	1650050405			
500 mm	427 mm	431 mm	HSD-G 500/429-V4A/NBR	1650050435			
	448 mm	452 mm	HSD-G 500/450-V4A/NBR	1650050455			



Standard press seal HSD – sealing width 40 mm, KTW (drinking water) with stainless steel V2A (AISI 304L)

Standard press seal HSD								
Core drilling/ wall sleeve ID	Suitable for media pipe diameter OD from to		Sealing width 40 mm Article code	Article number	Picture			
	32 mm	34 mm	HSD 100/32-V2A/KTW	1650010034				
100	40 mm	43 mm	HSD 100/40-V2A/KTW	1650010042	2			
100 mm	48 mm	51 mm	HSD 100/48-V2A/KTW	1650010050	8			
	60 mm	63,5 mm	HSD 100/60-V2A/KTW	1650010062	A I			
	60 mm	63,5 mm	HSD 125/60-V2A/KTW	1650012062				
125 mm	75 mm	77 mm	HSD 125/75-V2A/KTW	1650012077	2 0			
	78 mm	81 mm	HSD 125/78-V2A/KTW	1650012087				
	78 mm	81 mm	HSD 150/78-V2A/KTW	1650015080				
150 mm	88 mm	92 mm	HSD 150/88-V2A/KTW	1650015090				
	110 mm	113 mm	HSD 150/110-V2A/KTW	1650015112				
	110 mm	113 mm	HSD 200/110-V2A/KTW	1650020102				
	114 mm	119 mm	HSD 200/114-V2A/KTW	1650020112				
200	125 mm	128 mm	HSD 200/125-V2A/KTW	1650020122				
200 mm	133 mm	136 mm	HSD 200/133-V2A/KTW	1650020132				
	139 mm	141 mm	HSD 200/139-V2A/KTW	1650020142				
	159 mm	163 mm	HSD 200/159-V2A/KTW	1650020152				
	159 mm	163 mm	HSD-G 250/159-V2A/KTW	1650025152				
	168 mm	171 mm	HSD-G 250/168-V2A/KTW	1650025162				
250 mm	177 mm	181 mm	HSD-G 250/177-V2A/KTW	1650025172				
	200 mm	201 mm	HSD-G 250/200-V2A/KTW	1650025202				
	210 mm	211 mm	HSD-G 250/210-V2A/KTW	1650025212				
	198 mm	202 mm	HSD-G 300/200-V2A/KTW	1650030202	0			
	208 mm	212 mm	HSD-G 300/210-V2A/KTW	1650030212				
300 mm	217 mm	221 mm	HSD-G 300/219-V2A/KTW	1650030222				
	223 mm	227 mm	HSD-G 300/225-V2A/KTW	1650030232				
	248 mm	252 mm	HSD-G 300/250-V2A/KTW	1650030252				
	273 mm	276 mm	HSD-G 400/273-V2A/KTW	1650040272				
400	277 mm	282 mm	HSD-G 400/277-V2A/KTW	1650040282				
400 mm	315 mm	321 mm	HSD-G 400/315-V2A/KTW	1650040312				
	324 mm	328 mm	HSD-G 400/324-V2A/KTW	1650040322				
	398 mm	402 mm	HSD-G 500/400-V2A/KTW	1650050402				
500 mm	427 mm	431 mm	HSD-G 500/429-V2A/KTW	1650050432				
	448 mm	452 mm	HSD-G 500/450-V2A/KTW	1650050452				

Standard press seal HSD – sealing width 40 mm, KTW (drinking water) with stainless steel V4A (AISI 316L)

Standard press seal HSD							
Core drilling/ wall sleeve ID	Suitable for media pipe diameter OD from to		Sealing width 40 mm Article code	Article number	Picture		
	32 mm	34 mm	HSD 100/32-V4A/KTW	1650010038			
100 mm	40 mm	43 mm	HSD 100/40-V4A/KTW	1650010046	3 2		
nin oor	48 mm	51 mm	HSD 100/48-V4A/KTW	1650010054	5		
	60 mm	63,5 mm	HSD 100/60-V4A/KTW	1650010066	4		
	60 mm	63,5 mm	HSD 125/60-V4A/KTW	1650012066			
125 mm	75 mm	77 mm	HSD 125/75-V4A/KTW	1650012081	2 0		
	78 mm	81 mm	HSD 125/78-V4A/KTW	1650012091			
	78 mm	81 mm	HSD 150/78-V4A/KTW	1650015084			
150 mm	88 mm	92 mm	HSD 150/88-V4A/KTW	1650015094			
	110 mm	113 mm	HSD 150/110-V4A/KTW	1650015115			
	110 mm	113 mm	HSD 200/110-V4A/KTW	1650020106			
	114 mm	119 mm	HSD 200/114-V4A/KTW	1650020116			
200 mm	125 mm	128 mm	HSD 200/125-V4A/KTW	1650020126			
200 mm	133 mm	136 mm	HSD 200/133-V4A/KTW	1650020136			
	139 mm	141 mm	HSD 200/139-V4A/KTW	1650020146			
	159 mm	163 mm	HSD 200/159-V4A/KTW	1650020156			
	159 mm	163 mm	HSD-G 250/159-V4A/KTW	1650025156			
	168 mm	171 mm	HSD-G 250/168-V4A/KTW	1650025166			
250 mm	177 mm	181 mm	HSD-G 250/177-V4A/KTW	1650025176			
	200 mm	201 mm	HSD-G 250/200-V4A/KTW	1650025206			
	210 mm	211 mm	HSD-G 250/210-V4A/KTW	1650025216			
	198 mm	202 mm	HSD-G 300/200-V4A/KTW	1650030206	0		
	208 mm	212 mm	HSD-G 300/210-V4A/KTW	1650030216			
300 mm	217 mm	221 mm	HSD-G 300/219-V4A/KTW	1650030226			
	223 mm	227 mm	HSD-G 300/225-V4A/KTW	1650030236			
	248 mm	252 mm	HSD-G 300/250-V4A/KTW	1650030256			
	273 mm	276 mm	HSD-G 400/273-V4A/KTW	1650040276			
400 mm	277 mm	282 mm	HSD-G 400/277-V4A/KTW	1650040286			
	315 mm	321 mm	HSD-G 400/315-V4A/KTW	1650040316			
	324 mm	328 mm	HSD-G 400/324-V4A/KTW	1650040326			
	398 mm	402 mm	HSD-G 500/400-V4A/KTW	1650050406			
500 mm	427 mm	431 mm	HSD-G 500/429-V4A/KTW	1650050436			
	448 mm	452 mm	HSD-G 500/450-V4A/KTW	1650050456			



Standard press seal HSD – the universal press seal for pipes

HSD - NBR with stainless steel V2A (AISI 304L) or V4A (AISI 316L)

Standard press seal HSD material combination NBR and stainless steel V2A (AISI 304L) or V4A (AISI 316L) is used in surroundings where high concentrations of fuel and mineral oil can be expected, e. g. at airports or filling stations. Due to its resistance to methane gas, NBR is ideal for usage in gas storage tanks of biogas plants.





HSD - EPDM with stainless steel V4A (AISI 316L)

Standard press seal HSD material combination EPDM and stainless steel V4A (AISI 316L) is first choice for usage in difficult conditions, e.g. in sewage treatment plants and digestion towers or in fermenters of biogas plants. Whenever the application requires robust EPDM and high-quality stainless steel.





HSD - KTW (drinking water) with stainless steel V2A (AISI 304L) or V4A (AISI 316L)

Thanks to the use of rubber with KTW (drinking water) approval the standard press seal HSD can also be used in containers or buildings that come into contact with drinking water, such as in drinking water treatment plants or pumping stations.



Water reservoir, Krottenbach: Source: wfw local administration authority for water supplies in the region of Franconia © Herbert Liedl



Standard press seal HSDD – sealing width 80 mm

Application:

- high stress (chemical, thermal), difficult installation conditions
- waterproof concrete stress class 1
- for smooth and slightly corrugated district heating pipes
- for pipes with pressure-sensitive surface
- double wall/element wall

Features:

- absolutely gas- und watertight
- available ex stock
- integrated visual and tactile torque control
- easy to install
- u-profile ensures maximum stability of pressure plates
- sealing width 80 mm thus gentle sealing

Technical data:

- sealing width 80 mm
- stainless steel V2A (AISI 304L)
- EPDM rubber
- for core drillings/wall sleeves up to 500 mm diameter
- pipe sizes 32 450 mm diameter





HSDD 500/450



individual press seal HRD 150-2-1/110

HSDD

No suitable solution? You can find our individual tailor made solution on page 38 + 39.





Standard press seal HSDD – sealing width 80 mm, EPDM with stainless steel V2A (AISI 304L)

Standard press seal HSDD							
Suitable for media pipe diameter OD from to		Sealing width 80 mm Article code	Article number	Picture			
32 mm	34 mm	HSDD 100/32-V2A/EPDM	1600100321				
40 mm	43 mm	HSDD 100/40-V2A/EPDM	1600100401				
48 mm	51 mm	HSDD 100/48-V2A/EPDM	1600100481				
60 mm	63,5 mm	HSDD 100/60-V2A/EPDM	1600100601				
60 mm	63,5 mm	HSDD 125/60-V2A/EPDM	1600200601				
75 mm	77 mm	HSDD 125/75-V2A/EPDM	1600200751	30			
78 mm	81 mm	HSDD 125/78-V2A/EPDM	1600200781				
78 mm	81 mm	HSDD 150/78-V2A/EPDM	1600300781				
88 mm	92 mm	HSDD 150/88-V2A/EPDM	1600300881				
110 mm	113 mm	HSDD 150/110-V2A/EPDM	1600300111				
110 mm	113 mm	HSDD 200/110-V2A/EPDM	1600400111				
114 mm	119 mm	HSDD 200/114-V2A/EPDM	1600400115				
125 mm	128 mm	HSDD 200/125-V2A/EPDM	1600400126				
133 mm	136 mm	HSDD 200/133-V2A/EPDM	1600400134				
139 mm	141 mm	HSDD 200/139-V2A/EPDM	1600400128				
159 mm	163 mm	HSDD 200/159-V2A/EPDM	1600400127				
159 mm	163 mm	HSDD 250/159-V2A/EPDM	1600500203				
168 mm	171 mm	HSDD 250/168-V2A/EPDM	1600500169				
177 mm	181 mm	HSDD 250/177-V2A/EPDM	1600500202				
200 mm	201 mm	HSDD 250/200-V2A/EPDM	1600500201				
210 mm	211 mm	HSDD 250/210-V2A/EPDM	1600500211				
198 mm	202 mm	HSDD 300/200-V2A/EPDM	1600600201				
208 mm	212 mm	HSDD 300/210-V2A/EPDM	1600600211				
217 mm	221 mm	HSDD 300/219-V2A/EPDM	1600600220				
223 mm	227 mm	HSDD 300/225-V2A/EPDM	1600600253				
248 mm	252 mm	HSDD 300/250-V2A/EPDM	1600600254				
273 mm	276 mm	HSDD 400/273-V2A/EPDM	1600700274				
277 mm	282 mm	HSDD 400/277-V2A/EPDM	1600700326				
315 mm	321 mm	HSDD 400/315-V2A/EPDM	1600700316				
324 mm	328 mm	HSDD 400/324-V2A/EPDM	1600700325				
398 mm	402 mm	HSDD 500/400-V2A/EPDM	1600800401				
427 mm	431 mm	HSDD 500/429-V2A/EPDM	1600800430				
448 mm	452 mm	HSDD 500/450-V2A/EPDM	1600800451				
	Suitable for diame from 32 mm 40 mm 48 mm 60 mm 75 mm 78 mm 78 mm 110 mm 110 mm 114 mm 125 mm 133 mm 139 mm 159 mm 159 mm 159 mm 159 mm 210 mm 210 mm 210 mm 210 mm 217 mm 223 mm 248 mm 277 mm 315 mm 324 mm 398 mm	Suitable for media pipe diameter OD from 32 mm 34 mm 40 mm 43 mm 48 mm 51 mm 60 mm 63,5 mm 60 mm 63,5 mm 75 mm 77 mm 78 mm 81 mm 78 mm 81 mm 78 mm 81 mm 78 mm 81 mm 10 mm 113 mm 110 mm 113 mm 110 mm 128 mm 133 mm 136 mm 139 mm 141 mm 159 mm 163 mm 159 mm 163 mm 159 mm 163 mm 159 mm 163 mm 171 mm 171 mm 200 mm 201 mm 210 mm 211 mm 220 mm 202 mm 208 mm 212 mm 223 mm 227 mm 248 mm 252 mm 273 mm 276 mm 277 mm 282 mm 315 mm 321 mm 324 mm </td <td>Suitable for media pipe diameter OD from Sealing width 80 mm Article code 32 mm 34 mm HSDD 100/32-V2A/EPDM 40 mm 43 mm HSDD 100/40-V2A/EPDM 48 mm 51 mm HSDD 100/40-V2A/EPDM 60 mm 63,5 mm HSDD 100/60-V2A/EPDM 60 mm 63,5 mm HSDD 125/75-V2A/EPDM 75 mm 77 mm HSDD 125/78-V2A/EPDM 78 mm 81 mm HSDD 150/78-V2A/EPDM 78 mm 81 mm HSDD 150/78-V2A/EPDM 88 mm 92 mm HSDD 150/78-V2A/EPDM 110 mm 113 mm HSDD 200/110-V2A/EPDM 110 mm 113 mm HSDD 200/110-V2A/EPDM 114 mm 119 mm HSDD 200/113-V2A/EPDM 125 mm 128 mm HSDD 200/133-V2A/EPDM 133 mm 136 mm HSDD 200/139-V2A/EPDM 159 mm 163 mm HSDD 200/139-V2A/EPDM 159 mm 163 mm HSDD 250/168-V2A/EPDM 177 mm 181 mm HSDD 250/177-V2A/EPDM 177 mm 181 mm HSDD 250/177-V2A/EPDM 200 mm</td> <td>Suitable for media pipe diameter OD from Sealing width 80 mm Article code Article number 32 mm 34 mm HSDD 100/32-V2A/EPDM 1600100321 40 mm 43 mm HSDD 100/40-V2A/EPDM 1600100401 48 mm 51 mm HSDD 100/60-V2A/EPDM 1600100481 60 mm 63,5 mm HSDD 100/60-V2A/EPDM 1600200601 75 mm 77 mm HSDD 125/75-V2A/EPDM 1600200751 78 mm 81 mm HSDD 150/78-V2A/EPDM 1600200751 78 mm 81 mm HSDD 150/78-V2A/EPDM 1600200751 78 mm 81 mm HSDD 150/78-V2A/EPDM 1600200781 88 mm 92 mm HSDD 150/78-V2A/EPDM 1600300781 88 mm 92 mm HSDD 150/88-V2A/EPDM 1600300881 110 mm 113 mm HSDD 200/110-V2A/EPDM 1600400111 114 mm 119 mm HSDD 200/110-V2A/EPDM 1600400111 125 mm 128 mm HSDD 200/133-V2A/EPDM 1600400126 133 mm 136 mm HSDD 200/139-V2A/EPDM 1600400127 159 mm</td>	Suitable for media pipe diameter OD from Sealing width 80 mm Article code 32 mm 34 mm HSDD 100/32-V2A/EPDM 40 mm 43 mm HSDD 100/40-V2A/EPDM 48 mm 51 mm HSDD 100/40-V2A/EPDM 60 mm 63,5 mm HSDD 100/60-V2A/EPDM 60 mm 63,5 mm HSDD 125/75-V2A/EPDM 75 mm 77 mm HSDD 125/78-V2A/EPDM 78 mm 81 mm HSDD 150/78-V2A/EPDM 78 mm 81 mm HSDD 150/78-V2A/EPDM 88 mm 92 mm HSDD 150/78-V2A/EPDM 110 mm 113 mm HSDD 200/110-V2A/EPDM 110 mm 113 mm HSDD 200/110-V2A/EPDM 114 mm 119 mm HSDD 200/113-V2A/EPDM 125 mm 128 mm HSDD 200/133-V2A/EPDM 133 mm 136 mm HSDD 200/139-V2A/EPDM 159 mm 163 mm HSDD 200/139-V2A/EPDM 159 mm 163 mm HSDD 250/168-V2A/EPDM 177 mm 181 mm HSDD 250/177-V2A/EPDM 177 mm 181 mm HSDD 250/177-V2A/EPDM 200 mm	Suitable for media pipe diameter OD from Sealing width 80 mm Article code Article number 32 mm 34 mm HSDD 100/32-V2A/EPDM 1600100321 40 mm 43 mm HSDD 100/40-V2A/EPDM 1600100401 48 mm 51 mm HSDD 100/60-V2A/EPDM 1600100481 60 mm 63,5 mm HSDD 100/60-V2A/EPDM 1600200601 75 mm 77 mm HSDD 125/75-V2A/EPDM 1600200751 78 mm 81 mm HSDD 150/78-V2A/EPDM 1600200751 78 mm 81 mm HSDD 150/78-V2A/EPDM 1600200751 78 mm 81 mm HSDD 150/78-V2A/EPDM 1600200781 88 mm 92 mm HSDD 150/78-V2A/EPDM 1600300781 88 mm 92 mm HSDD 150/88-V2A/EPDM 1600300881 110 mm 113 mm HSDD 200/110-V2A/EPDM 1600400111 114 mm 119 mm HSDD 200/110-V2A/EPDM 1600400111 125 mm 128 mm HSDD 200/133-V2A/EPDM 1600400126 133 mm 136 mm HSDD 200/139-V2A/EPDM 1600400127 159 mm			

Standard press seal HSD-C (standard insert with powder-coated press plates) – sealing width 40 mm

Application:

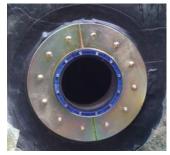
- standing seepage water
- pressing water (in connection with fixed/loose flange, galvanised version)
- waterproof concrete stress class 1

Features:

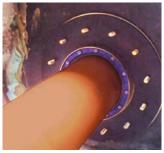
- absolutely gas- und watertight
- available ex stock
- integrated visual and tactile torque control
- easy to install
- can be split on-site for subsequent installation
- > diameter 250 mm in split version
- u-profile ensures maximum stability of pressure plates

Technical data:

- sealing width 40 mm
- stainless steel V2A (AISI 304L), additional powder-coating to prevent corrosion when used together with galvanised wall sleeves
- EPDM rubber
- for galvanised wall sleeves up to 500 mm diameter
- pipe sizes 32 450 mm diameter



HSD-C 200/159 in fixed/loose flange, galvanised version



HSD-C 200/159 in fixed/loose flange, galvanised version



HSD-C 150/110 in fixed/loose flange, galvanised version



Standard press seal HSD-C (standard insert with powder-coated press plates) – sealing width 40 mm

andard press seal HSD-C							
Core drilling/ wall sleeve ID		r media pipe eter OD to	Sealing width 40 mm Article code	Article number	Picture		
	32 mm	34 mm	HSD-C 100/32 - V2A/EPDM	1610100320			
100	40 mm	43 mm	HSD-C 100/40 - V2A/EPDM	1610100400	OBA		
100 mm	48 mm	51 mm	HSD-C 100/48 - V2A/EPDM	1610100480			
	60 mm	63,5 mm	HSD-C 100/60 - V2A/EPDM	1610100600			
	60 mm	63,5 mm	HSD-C 125/60 - V2A/EPDM	1610200600			
125 mm	75 mm	77 mm	HSD-C 125/75 - V2A/EPDM	1610200750	9		
	78 mm	81 mm	HSD-C 125/78 - V2A/EPDM	1610200780			
	78 mm	81 mm	HSD-C 150/78 - V2A/EPDM	1610300780			
150 mm	88 mm	92 mm	HSD-C 150/88 - V2A/EPDM	1610300880			
	110 mm	113 mm	HSD-C 150/110 - V2A/EPDM	1610300110			
	110 mm	113 mm	HSD-C 200/110 - V2A/EPDM	1610400110			
	114 mm	119 mm	HSD-C 200/114 - V2A/EPDM	1610400114			
200	125 mm	128 mm	HSD-C 200/125 - V2A/EPDM	1610400125			
200 mm	133 mm	136 mm	HSD-C 200/133 - V2A/EPDM	1610400133			
	139 mm	141 mm	HSD-C 200/139 - V2A/EPDM	1610400139			
	159 mm	163 mm	HSD-C 200/159 - V2A/EPDM	1610400159			
	159 mm	163 mm	HSD-CG 250/159 - V2A/EPDM	1610500159			
	168 mm	171 mm	HSD-CG 250/168 - V2A/EPDM	1610500168	0		
250 mm	177 mm	181 mm	HSD-CG 250/177 - V2A/EPDM	1610500177			
	200 mm	201 mm	HSD-CG 250/200 - V2A/EPDM	1610500200			
	210 mm	211 mm	HSD-CG 250/210 - V2A/EPDM	1610500210			
	198 mm	202 mm	HSD-CG 300/200 - V2A/EPDM	1610600200			
	208 mm	212 mm	HSD-CG 300/210 - V2A/EPDM	1610600210			
300 mm	217 mm	221 mm	HSD-CG 300/219 - V2A/EPDM	1610600219			
	223 mm	227 mm	HSD-CG 300/225 - V2A/EPDM	1610600225			
	248 mm	252 mm	HSD-CG 300/250 - V2A/EPDM	1610600250			
400 mm	273 mm	276 mm	HSD-CG 400/273 - V2A/EPDM	1610700273			
	277 mm	282 mm	HSD-CG 400/277 - V2A/EPDM	1610700277			
	315 mm	321 mm	HSD-CG 400/315 - V2A/EPDM	1610700315			
	324 mm	328 mm	HSD-CG 400/324 - V2A/EPDM	1610700324			
	398 mm	402 mm	HSD-CG 500/400 - V2A/EPDM	1610800400			
500 mm	427 mm	431 mm	HSD-CG 500/429 - V2A/EPDM	1610800429			
	448 mm	452 mm	HSD-CG 500/450 - V2A/EPDM	1610800450			

Other types/variants on request

ADS – sealing set for corrugated pipes

Application:

- standing seepage water, pressing water
- waterproof concrete stress class 1
- for corrugated pipes



Features:

- absolutely gas- und watertight
- integrated visual and tactile torque control
- gentle sealing uniform contact pressure
- patented clip rings for stabilisation of the pipe
- no penetration of the sealing rubber into the pipe grooves
- insulation ring centers the corrugated pipe within the core drilling and optically closes the drilling on the inside of the building

Technical data:

- sealing width 40 respectively 80 mm
- stainless steel V2A (AISI 304L)
- EPDM rubber
- for core drillings/wall sleeves up to 500 mm diameter
- pipe sizes 63 450 mm diameter



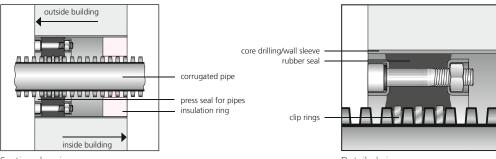
ADS 200/125 e.g. Kabuflex/Fränkische



profile sealing set ADS



view inside of the building (insulation rings)



Section drawing positioning within core drilling

Detailed view clip ring/sealing



Press seals for pipesADS – sealing set for corrugated pipes

ADS				
Core drilling/ wall sleeve ID	Nominal diameter	Article code	Article number	Picture
100 mm	63 mm	ADS 100/63 – pipe brand/pipe manufacturer	-	
125 mm	63 mm	ADS 125/63 – pipe brand/pipe manufacturer	-	9 0
125 111111	75 mm	ADS 125/75 – pipe brand/pipe manufacturer	-	
	75 mm	ADS 150/75 – pipe brand/pipe manufacturer	_	
150 mm	90 mm	ADS 150/90 – pipe brand/pipe manufacturer	_	200
	110 mm	ADS 150/110 – pipe brand/pipe manufacturer	-	
	110 mm	ADS 200/110 – pipe brand/pipe manufacturer	_	
200 mm	125 mm	ADS 200/125 – pipe brand/pipe manufacturer	-	
200 111111	145 mm	ADS 200/145 – pipe brand/pipe manufacturer	-	
	160 mm	ADS 200/160 – pipe brand/pipe manufacturer	-	
	160 mm	ADS 250/160 – pipe brand/pipe manufacturer	_	
250 mm	175 mm	ADS 250/175 – pipe brand/pipe manufacturer	_	
	200 mm	ADS 250/200 – pipe brand/pipe manufacturer	-	

Other sizes on request

ADM - compensating attachable duct sleeve – standard solution for district heating house connection

Application:

- non-standing seepage water
- waterproof concrete stress class 1

Features:

- absolutely gas- und watertight
- one component for three respectively five different pipe diameters
- compensation of radial and axial movements
- flexible connection of pipes to core drilling
- fixings made of stainless steel for installation on outside of building included
- satisfies requirements according to DIN 18195 part 4

Technical data:

- sealing sleeve made of EPDM
- tightening straps made of stainless steel
 V2A (AISI 304L), 20 mm wide
- wall ring made of stainless steel V2A (AISI 304L)
- segmented ring technology
- center-distance of ADM 150: 340 mm
- center-distance of ADM 200: 390 mm



wall surface prepared with Sikaflex



compensating attachable duct sleeve ADM 200 – 90/110/125/140/160



ADM - compensating attachable duct sleeve – segments



ADM - compensating attachable duct sleeve – standard solution for district heating house connection

ADM							
Core drilling/wall sleeve ID max.	Application for medium pipe OD	Article code	Article number	Picture			
150 mm	75 – 110 mm	ADM 150 – 75/90/110	1400060150				
200 mm	90 – 160 mm	ADM 200 – 90/110/125/140/160	1400061200				

Accessories						
ltem	Article code	Article number	Picture			
Cartridge of 300 ml colour: grey elastic sealant to optimize wall surface when used with sealing flange	Sikaflex-11 FC	0505071620	arter 1110			

Standard wall sleeve ZVR – cement-coated wall sleeve

Application:

- non-standing seepage water, according to DIN 18195 part 4
- waterproof concrete stress class 1
- all wall structures

Features:

- absolutely gas- und watertight
- extremely lightweight plastic component
- homogeneous bond to the building by special coating
- suitable for retrofitting in cutouts or rectangular openings
- ready for installation, supplied with two covers
- break-resistant, inherently stable
- easy on-site adjustment to required wall thickness

Technical data:

- cementitious special coating
- certified by KIWA-Bautest
- wall sleeve ID 80 to 300 mm
- available in any length



cement compound wall sleeve



ZVR 200/300 installed in formwork



ZVR 150/300 and ZVR 200/300 concreted next to HSI 150



Standard wall sleeve ZVR – cement-coated wall sleeve

Standard	Standard wall sleeve ZVR								
	Pi	pe				Picture			
Wall sleeve ID	Optimal application range pipe OD	Max. possible application range pipe OD	Wall sleeve OD	Article code	Article number				
80 mm	0 – 50 mm	0 – 56 mm	95 mm	ZVR 80/X	1200080XXX *				
100 mm	0 – 63 mm	0 – 76 mm	115 mm	ZVR 100/X	1200100XXX *				
125 mm	63 – 90 mm	0 – 101 mm	142 mm	ZVR 125/X	1200125XXX *				
150 mm	90 – 112 mm	0 – 125 mm	167 mm	ZVR 150/X	1200150XXX *				
200 mm	110 – 162 mm	0 – 171 mm	219 mm	ZVR 200/X	1200200XXX *				
250 mm	160 – 210 mm	0 – 214 mm	269 mm	ZVR 250/X	1200250XXX *				
300 mm	200 – 225 mm	0 – 250 mm	321 mm	ZVR 300/X	1200300XXX *				

^{*} Please find the article number for the exact wall thickness on: www.hauff-technik.de standard length: 200, 240, 250, 300, 365, 400, 500 mm

X = wall thickness in mm

In lengths exceeding 600 mm both ends of the cement compound wall sleeve are coated at a width of 250 mm.

Standard wall sleeve FZR – fibre cement wall sleeve

Application:

- non-standing seepage water, according to DIN 18195 part 4
- waterproof concrete stress class 1
- all wall structures

Features:

- asbestos -free
- corrosion-proof
- non-flammable
- electrically non-conductive
- perfect connection to concrete

Technical data:

- wall sleeve ID between 80 and 1,400 mm
- grooved surface for a tight and force-locked connection to the building
- available for wall thicknesses up to 1,200 mm



axial external grooves to ensure tightness



FZR 400/300 installation in sewage plant



FZR 100/240 sealing pipe route

hauff technik

Wall sleeves

Standard wall sleeve FZR – fibre cement wall sleeve

Standard	wall sleeve	FZR				
		Pip	e			
Wall sleeve ID	Wall sleeve OD	Optimal application range pipe OD	Max. possible application range pipe OD	Article code	Article number	Picture
80 mm	≤ 140 mm	0 – 50 mm	0 – 56 mm	FZR 80/X	1800080XXX *	
100 mm	≤ 160 mm	0 – 63 mm	0 – 76 mm	FZR 100/X	1800100XXX *	
125 mm	≤ 165 mm	63 – 90 mm	0 – 101 mm	FZR 125/X	1800125XXX *	
150 mm	≤ 187 mm	90 – 112 mm	0 – 125 mm	FZR 150/X	1800150XXX *	
200 mm	≤ 238 mm	110 – 162 mm	0 – 171 mm	FZR 200/X	1800200XXX *	
250 mm	≤ 293 mm	160 – 210 mm	0 – 214 mm	FZR 250/X	1800250XXX *	
300 mm	≤ 347 mm	200 – 225 mm	0 – 250 mm	FZR 300/X	1800300XXX *	
350 mm	≤ 414 mm	225 – 270 mm	0 – 310 mm	FZR 350/X	1800350XXX *	
400 mm	≤ 464 mm	270 – 320 mm	0 – 350 mm	FZR 400/X	1800400XXX *	
450 mm	≤ 514 mm	320 – 370 mm	0 – 400 mm	FZR 450/X	1800450XXX *	
500 mm	≤ 570 mm	370 – 420 mm	0 – 450 mm	FZR 500/X	1800500XXX *	
600 mm	≤ 673 mm	420 – 520 mm	0 – 550 mm	FZR 600/X	1800600XXX *	
700 mm	≤ 787 mm	520 – 620 mm	0 – 650 mm	FZR 700/X	1800700XXX *	
800 mm	≤ 894 mm	620 – 720 mm	0 – 750 mm	FZR 800/X	1800800XXX *	
900 mm	≤ 1.004 mm	720 – 820 mm	0 – 850 mm	FZR 900/X	1800900XXX *	
1.000 mm	≤ 1.114 mm	820 – 920 mm	0 – 950 mm	FZR 1.000/X	1801000XXX *	
1.100 mm	≤ 1.226 mm	920 – 1.020 mm	0 – 1.050 mm	FZR 1.100/X	1801100XXX *	
1.200 mm	≤ 1.338 mm	1.020 – 1.110 mm	0 – 1.150 mm	FZR 1.200/X	1801200XXX *	
1.300 mm	≤ 1.448 mm	1.110 – 1.210 mm	0 – 1.250 mm	FZR 1.300/X	1801300XXX *	
1.400 mm	≤ 1.560 mm	1.210 – 1.310 mm	0 – 1.350 mm	FZR 1.400/X	1801400XXX *	

^{*} Please find the article number for the exact wall thickness on: www.hauff-technik.de standard length: 200, 240, 250, 300, 400, 500 mm

X = wall thickness in mm

Accessories for FZR						
ltem	Wall sleeve ID	Article code	Article number	Picture		
	80 mm	FZR-SH 80	1803000080			
Formwork auxiliary for fibre cement wall sleeves 2 pieces	100 mm	FZR-SH 100	1803000100			
	125 mm	FZR-SH 125	1803000125			
	150 mm	FZR-SH 150	1803000150			
	200 mm	FZR-SH 200	1803000200			

Standard wall sleeve FZR-G – split fibre cement wall sleeve

Application:

- non-standing seepage water, according to DIN 18195 part 4
- waterproof concrete stress class 1
- all wall structures

Features:

- split design, suited for subsequent sealing of pipes and cables that have already been installed
- asbestos-free
- · corrosion-proof
- non-flammable
- electrically non-conductive

Technical data:

- wall sleeve ID between 80 and 800 mm
- grooved surface for a tight and force-locked connection to the building
- available for wall thicknesses up to 1,200 mm



FZR-G 350/300 with filler of installation set Z-FZR-G installation



FZR-G 350/300



FZR-G 150/350 refurbishment within brick-built wall



Standard wall sleeve FZR-G – split fibre cement wall sleeve

Standard	Standard wall sleeve FZR-G						
		Pi	ре				
Wall sleeve ID	Wall sleeve OD	Optimal application range pipe OD	Max. possible application range pipe OD	Article code	Article number	Picture	
80 mm	≤ 120 mm	0 – 50 mm	0 – 56 mm	FZR-G 80/X	1802080XXX *		
100 mm	≤ 140 mm	0 – 63 mm	0 – 76 mm	FZR-G 100/X	1802100XXX *		
125 mm	≤ 165 mm	63 – 90 mm	0 – 101 mm	FZR-G 125/X	1802125XXX *		
150 mm	≤ 190 mm	90 – 112 mm	0 – 125 mm	FZR-G 150/X	1802150XXX *		
200 mm	≤ 250 mm	110 – 162 mm	0 – 171 mm	FZR-G 200/X	1802200XXX *		
250 mm	≤ 300 mm	160 – 210 mm	0 – 214 mm	FZR-G 250/X	1802250XXX *		
300 mm	≤ 350 mm	200 – 225 mm	0 – 250 mm	FZR-G 300/X	1802300XXX *		
350 mm	≤ 400 mm	225 – 270 mm	0 – 310 mm	FZR-G 350/X	1802350XXX *		
400 mm	≤ 460 mm	270 – 320 mm	0 – 350 mm	FZR-G 400/X	1802400XXX *		
450 mm	≤ 510 mm	320 – 370 mm	0 – 400 mm	FZR-G 450/X	1802450XXX *		
500 mm	≤ 570 mm	370 – 420 mm	0 – 450 mm	FZR-G 500/X	1802500XXX *		
600 mm	≤ 670 mm	420 – 520 mm	0 – 550 mm	FZR-G 600/X	1802600XXX *		
700 mm	≤ 780 mm	520 – 620 mm	0 – 650 mm	FZR-G 700/X	1802700XXX *		
800 mm	≤ 880 mm	620 – 720 mm	0 – 750 mm	FZR-G 800/X	1802800XXX *		

^{*} Please find the article number for the exact wall thickness on: www.hauff-technik.de standard length: 200, 240, 250, 300, 400, 500 mm

X = wall thickness in mm

Required accessories for FZR-G					
ltem	Article code	Article number	Picture		
Installation set for FZR-G content: 1 kg filler, epoxy-resin based, distance pieces and latex gloves consumption: approx. 65 g filler per 100 mm surface	Z-FZR-G	1803000000			

Fixed/loose flange wall sleeve (for concreting) – for buildings with waterproofing membranes/thick coatings

Application:

• standing seepage water, pressing water, according to DIN 18195 part 6

Features:

- absolutely gas- und watertight
- fixed/loose flange according to DIN 18195 part 9
- break-resistant
- easily adjustable to wall thickness due to wall sleeve made of plastic

Technical data:

- fixed/loose flange, galvanised steel (vz), also available in stainless steel
 V2A (AISI 304L) and V4A (AISI 316L)
- Ø 100, 150 and 200 mm wall sleeve made of plastic, other Ø wall sleeve made of galvanized steel
- available for wall thickness up to 500 mm
- recommended sealing for galvanised version: standard press seal HSD-C (powder-coated)



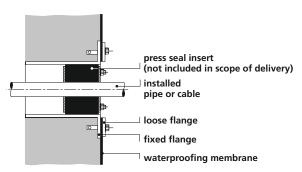
HRD 300-FUF/300-vz with standard press seal HSD-C (powder-coated)



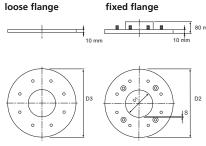
HRD 300-FUF/300 stainless steel design with connection to PMBC by fleece inlay, see page 37



accessories HSD-C see page 21



Sectional view



Dimensions



Fixed/loose flange wall sleeve (for concreting) – for buildings with waterproofing membranes/thick coatings ("black tank")

Fixed/loose flange wall sleeve (for concreting)							
	Fixed	Loose	Pipe				
Wall sleeve ID D1	flange OD D2	flange OD D3	Optimal application range pipe OD	Max. possible application range pipe OD	Article code	Article number	Picture
80 mm	405 mm	395 mm	0 – 50 mm	0 – 56 mm	HRD 80-FUF/X-VZ	2500420080	9 0000
100 mm	425 mm	415 mm	0 – 63 mm	0 – 76 mm	HRD 100-FUF/X-VZ	2500420100	
125 mm	450 mm	440 mm	63 – 90 mm	0 – 101 mm	HRD 125-FUF/X-VZ	2500420125	- 0- 0
150 mm	475 mm	465 mm	90 – 112 mm	0 – 125 mm	HRD 150-FUF/X-VZ	2500420150	
200 mm	528 mm	518 mm	110 – 162 mm	0 – 171 mm	HRD 200-FUF/X-VZ	2500420200	-
250 mm*	578 mm	568 mm	160 – 210 mm	0 – 214 mm	HRD 250-FUF/X-VZ	2500420250	
300 mm*	630 mm	620 mm	200 – 225 mm	0 – 250 mm	HRD 300-FUF/X-VZ	2500420300	
350 mm*	680 mm	670 mm	225 – 270 mm	0 – 310 mm	HRD 350-FUF/X-VZ	2500420350	
400 mm*	730 mm	720 mm	270 – 320 mm	0 – 350 mm	HRD 400-FUF/X-VZ	2500420400	
500 mm*	830 mm	820 mm	370 – 420 mm	0 – 450 mm	HRD 500-FUF/X-VZ	2500420500	

^{*} the loose flange is supplied in split design

X = wall thickness in mm max. 500 mm

Accesso	ries for fixed/loose	flange			
	Inlay made of EPDM (2 mm)	Inlay made of EPDM (6 mm)	Inlay made of Silicone (3 mm)	Inlay set PMBC (polymer modified bituminous thick coatings)	Picture
	Article code Z-(D) FUF(A) 2 mm scope of delivery: 2 pcs.	Article code Z-(D) FUF(A) 6 mm scope of delivery: 2 pcs.	Article code Z-(D) FUF(A) 3 mm silicone scope of delivery: 2 pcs.	Article code Z-(D) FUF(A) KMB scope of delivery: 1 x fleece + 1 EPDM-Inlay 2 mm, silicone protection covers	0
Wall sleeve size D	Article number	Article number	Article number	Article number	
80 mm	2500429080	2500430080	2500430050	2500431080	
100 mm	2500429100	2500430100	2500430052	2500431100	601
125 mm	2500429125	2500430125	2500430054	2500431125	•
150 mm	2500429150	2500430150	2500430056	2500431150	
200 mm	2500429200	2500430200	2500430058	2500431200	
250 mm	2500429250	2500430250	2500430060	2500431250	
300 mm	2500429300	2500430300	2500430062	2500431300	
350 mm	2500429350	2500430350	2500430064	2500431350	
400 mm	2500429400	2500430400	2500430066	2500431400	
500 mm	2500429500	2500430500	2500430070	2500431500	

Inlays must be chosen upon agreement with the contractor in charge.

Fixed/loose flange wall sleeve (for dowelling) – for buildings with waterproofing membranes/thick coatings

Application:

• standing seepage water, pressing water, according to DIN 18195 part 6

Features:

- absolutely gas- und watertight
- for retrofitting using dowels
- fixed/loose flange according to DIN 18195 part 9
- galvanised steel (vz)

Technical data:

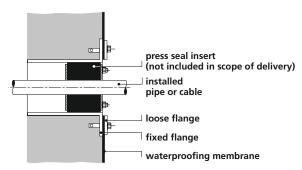
- fixed/loose flange, galvanised steel (vz), also available in stainless steel V2A (AISI 304L) and V4A (AISI 316L)
- recommended sealing for galvanised version: standard press seal HSD-C (powder-coated)
- standard upper length 80 mm



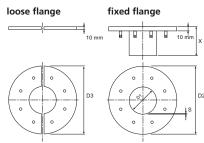
HRD 400-FUFA-vz drainage connection



accessories HSD-C see page 21



Sectional view



Dimensions



Fixed/loose flange wall sleeve (for dowelling) – for buildings with waterproofing membranes/thick coatings

Fixed/lo	Fixed/loose flange wall sleeve (for dowelling)							
	Fixed	Loose	Pipe					
Wall sleeve ID D1	flange OD D2	flange OD D3	Optimal application range pipe OD	Max. possible application range pipe OD	Article code	Article number	Picture	
80 mm	405 mm	395 mm	0 – 50 mm	0 – 56 mm	HRD 80-FUFA-VZ	2500410080		
100 mm	425 mm	415 mm	0 – 63 mm	0 – 76 mm	HRD 100-FUFA-VZ	2500410100		
125 mm	450 mm	440 mm	63 – 90 mm	0 – 101 mm	HRD 125-FUFA-VZ	2500410125		
150 mm	475 mm	465 mm	90 – 112 mm	0 – 125 mm	HRD 150-FUFA-VZ	2500410150		
200 mm	528 mm	518 mm	110 – 162 mm	0 – 171 mm	HRD 200-FUFA-VZ	2500410200		
250 mm*	578 mm	568 mm	160 – 210 mm	0 – 214 mm	HRD 250-FUFA-VZ	2500410250		
300 mm*	630 mm	620 mm	200 – 225 mm	0 – 250 mm	HRD 300-FUFA-VZ	2500410300		
350 mm*	680 mm	670 mm	225 – 270 mm	0 – 310 mm	HRD 350-FUFA-VZ	2500410350		
400 mm*	730 mm	720 mm	270 – 320 mm	0 – 350 mm	HRD 400-FUFA-VZ	2500410400		
500 mm*	830 mm	820 mm	370 – 420 mm	0 – 450 mm	HRD 500-FUFA-VZ	2500410500		

^{*} the loose flange is supplied in split design

Accesso	ries for fixed/loose	flange			
	Inlay made of EPDM (2 mm)	Inlay made of EPDM (6 mm)	Inlay made of Silicone (3 mm)	Inlay set PMBC (polymer modified bituminous thick coatings)	Picture
	Article code Z-(D) FUF(A) 2 mm scope of delivery: 2 pcs.	Article code Z-(D) FUF(A) 6 mm scope of delivery: 2 pcs.	Article code Z-(D) FUF(A) 3 mm silicone scope of delivery: 2 pcs.	Article code Z-(D) FUF(A) KMB scope of delivery: 1 x fleece + 1 EPDM-Inlay 2 mm, silicone protection covers	0
Wall sleeve size D	Article number	Article number	Article number	Article number	
80 mm	2500429080	2500430080	2500430050	2500431080	
100 mm	2500429100	2500430100	2500430052	2500431100	TEC A
125 mm	2500429125	2500430125	2500430054	2500431125	
150 mm	2500429150	2500430150	2500430056	2500431150	
200 mm	2500429200	2500430200	2500430058	2500431200	
250 mm	2500429250	2500430250	2500430060	2500431250	
300 mm	2500429300	2500430300	2500430062	2500431300	
350 mm	2500429350	2500430350	2500430064	2500431350	
400 mm	2500429400	2500430400	2500430066	2500431400	
500 mm	2500429500	2500430500	2500430070	2500431500	

Inlays must be chosen upon agreement with the contractor in charge.

Special solutionsWall sleeves and press seals

Special solutions

before after





Individual sealing in closed and split version for sealing of newly to be installed pipes or already laid pipes The sealing will be manufactured according to your specific requirements – for example out of center, with overlapping flange or for multiple and mixed occupation.



Existing rectangular opening has to be subsequently sealed



Rectangular split flange for several cable penetrations



Entry of high-voltage cables and cable ducts have to be subsequently sealed in a pit wall



Split fixed/loose flange according to DIN 18195



Special solutions

Wall sleeves and press seals

Special solutions



Split sealing insert HRD (D)-2G



Split sealing insert with covering flange HRD (D)-2GF



Split multiple HRD flange HRD (2xD)-FG



Closed HRD flange HRD (D)-F



Multiple wall sleeve with puddle flange HRD (D1 D2)-FUM



Two-level fixed/loose flange HRD (D)-FUFFA for sealing according to DIN 18195 part 5

General Terms and Conditions of Sale and Delivery

I. Scope of Application

- 1. The following Terms and Conditions of Sale and Delivery shall apply to all contracts concluded between the buyer and us concerning the sale and delivery of goods. They shall also apply to all future business relations, even if not expressly agreed upon once again. Deviating terms and conditions of the buyer which are not expressly recognised by us shall not be binding upon us, even if we do not expressly object to them. Our Terms and Conditions of Sale and Delivery shall apply even if we carry out the buyer's order unconditionally in the knowledge of contrary or deviating terms and conditions of the buyer.
- 2. Verbal collateral agreements shall only be binding for us if we have confirmed them in writing. A waiver of the written form requirement must be in writing.
- 3. The Terms and Conditions of Sale and Delivery shall only apply to entrepreneurs in the sense of Section 14 of the German Civil Code (BGB), legal persons under public law and special funds under public law; it shall not apply to consumers (Section 13 of the BGB).

II. Conclusion of Contract

- 1. We may accept any order from the buyer which can be qualified as an offer to conclude a purchase contract by sending an order confirmation within two weeks or by shipping the ordered products within the same period.
- 2. For the purpose of performing a credit check on the buyer, and provided that we have demonstrated a legitimate interest, we shall be entitled to retrieve any address and financial data for the buyer that has been stored, including such data that can be determined on the basis of mathematical and statistical methods, via the companies Bürgel Wirtschaftsinformationen GmbH & Co. KG, Postfach 500166, 22701 Hamburg, Germany; Creditreform, Stuttgarter Str. 35, 73430 Aalen, Germany; and Bisnode D&B Deutschland GmbH, Robert-Bosch-Str. 11, 64293 Darmstadt, Germany. To enable decisions concerning the establishment, execution or termination of the contractual relationship, we shall collect or use probability figures calculated using information including address data.
- 3. Our offers shall be non-binding and subject to change, unless we have expressly designated them as binding.
- 4. We hereby reserve the title, copyright and all other property rights to all pictures, calculations, drawings and other documents. The buyer may only pass on such pictures, etc. to third parties with our written approval, irrespective of whether we have identified such pictures, etc. as confidential.

III. Terms and Conditions of Payment - Prices

- 1. Our prices are ex works and do not include packaging, unless stipulated otherwise in the order confirmation. Our prices do not include the statutory value added tax. We shall disclose the amount of value added tax applicable on the invoice date separately in our invoice.
- 2. Cash discounts are not permitted unless otherwise agreed in writing between us and the buyer. The purchase price shall be payable without deduction immediately upon receipt of the invoice by the buyer if no other payment term is specified in the order confirmation. A payment shall only be deemed to have been made when we are able to dispose of the amount. In the case of cheque payments, payment shall only be deemed to have been made when the cheque is cleared.
- 3. If the buyer is in default of payment, the legal regulations shall apply.
- 4. The buyer shall only be entitled to set-off, even if complaints or counterclaims are being made, if the counterclaims have been determined in a final and legally binding manner, have been acknowledged by us or are undisputed. The buyer shall only be authorised to exercise a right of retention if his/her counterclaim is based on the same contractual relationship. We shall be authorised to exercise a right of retention on all receivables arising from the business relationship with the buyer.

IV. Delivery Time, Performance Time and Delivery Delays

- 1. Delivery dates or periods which have not expressly been agreed as binding are exclusively non-binding information. The delivery time quoted by us shall only commence when the technical issues have been clarified. Similarly, the buyer is obliged to fulfil all of the obligations to which he is subject, both properly and in a timely manner. We reserve the right to the defence of lack of performance of the contract.
- 2. In the event of delay, we shall be liable in accordance with the statutory provisions if the buyer is able to justify that he has no further interest in fulfilment of the contract as a result of a delay in delivery for which we are responsible, if we have guaranteed delivery periods or if the delivery delay is based on an intentional or grossly negligent breach of contract for which we, our representatives or our vicarious agents are responsible.
- 3. In the event that a delivery delay for which we are responsible and where a fault on the part of our representatives or vicarious agents is to be ascribed to us is due to a grossly negligent or intentional breach of contract on our part or a slight breach of a fundamental contractual obligation on our part, we shall be liable in accordance with the statutory provisions, with the proviso that in such cases our compensation liability is limited to the foreseeable, typically occurring damage or loss.
- 4. The buyer's other statutory claims and rights to which he/she is entitled in addition to the compensation claim due to a delivery delay for which we are responsible shall remain unaffected by this. If a culpable breach of a non-fundamental contractual obligation caused by us leads to a delivery delay for the buyer, the compensation claim for this shall be limited to 25% of the delivery value.

V. Transfer of Risk – Dispatch/Packaging

- 1. Loading and dispatch shall take place without insurance at the buyer's risk, "ex stock" or "ex works", unless otherwise specified in our order confirmation. We shall endeavour to take into account the dispatch type and the dispatch route wishes and interests of the buyer; any additional costs caused by this even in the case of agreed freight-free delivery shall be borne by the buyer.
- 2. We shall not take back transport packaging or any other packaging in accordance with the German Packaging Ordinance; pallets are excluded. The buyer is obligated to take care of the disposal of the packaging at his/her own cost.
- 3. If the dispatch is delayed at the request of or due to a fault on the part of the buyer, we shall then store the goods at the buyer's cost and risk. In this case, the announcement of readiness for dispatch shall be treated as equivalent to the dispatch.
- 4. Upon the request and at the cost of the buyer, we shall insure the delivery through a transport insurance policy.
- 5. We shall be entitled to make partial deliveries and render partial services at any time, provided that this is reasonable for the buyer.

VI. Acceptance

- 1. The buyer shall undertake to carry out all actions that require acceptance of our delivery. In the event of a culpable breach of this obligation by the buyer, he/she shall be liable to us for any additional expenses; in such cases, we shall also reserve the right to assert further compensation claims.
- 2. If the buyer's acceptance of the delivery is delayed by more than 14 days, we shall grant, in writing, a grace period of 14 days for the acceptance; at the same time, we shall issue a notification that acceptance will be rejected if this defined period expires without the action having been carried out. Should the buyer allow the defined grace period to elapse without the action having been carried out, we shall be entitled to withdraw from the purchase contract by means of a written declaration, or to demand compensation for non-performance. Should the buyer continue to refuse acceptance, or should he/she become aware that payment of the purchase price will not be possible even if a grace period is granted, there shall be no requirement to grant a grace period.
- 3. In such cases, we shall be entitled to claim the loss of profits with an amount of 10 % of the agreed purchase price, unless the buyer proves that we incurred a lower dammage. Irrespective of this, we shall be entitled to prove a higher dammage and claim for higher dammages.

VII. Warranty

1. The buyer's claims due to defects only exist if the buyer has duly complied with his/her inspection and complaint obligations in accordance with Section 377 of the German Commercial Code (HGB). If the buyer makes changes to our product, fails to follow our operation, installation and maintenance specifications or does not follow them sufficiently, or uses parts or consumables that have not been approved by us, our warranty obligation shall no longer apply, unless the buyer can prove that the defect concerned is not the result of one of these circumstances. Otherwise, our installation instructions and guarantee conditions shall apply.



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2. If there is a defect in the goods for which we are responsible, we shall undertake to effect subsequent performance – excluding the rights of the buyer to withdraw from the contract or to reduce the purchase price (reduction) – unless we are entitled to refuse to effect subsequent performance due to the statutory regulations. The buyer must grant us a reasonable period of time for the subsequent performance. The subsequent performance may be effected either by removal of the defect (subsequent improvement) or by delivery of new goods. In the case of the removal of a defect, we shall bear the necessary costs provided that these do not increase because the contractual item is at a location other than the place of performance. At our reasonable discretion, we shall be entitled to determine the type of subsequent performance by us shall take place without recognition of a legal obligation, unless the defect has been recognised by us. If the subsequent performance fails, the buyer may, at his/her discretion, demand a reduction in the purchase price (reduction) or declare his/her withdrawal from the contract. The subsequent improvement shall be deemed to have failed after the second unsuccessful attempt, unless further attempts to achieve an improvement are appropriate and reasonable for the buyer in view of the nature of the contractual item.

Compensation claims according to statutory provisions due to a defect may only be asserted by the buyer if the supplementary performance fails. The buyer shall not be entitled to demand compensation claims or a reduction in the purchase price in the case of insignificant defects.

3. The claims of the buyer due to defects in the purchased item shall lapse 5 years after delivery of the goods to the buyer if they were used for construction work in accordance with their normal method of utilisation and this has caused their defectiveness. This shall also apply to claims of the buyer for compensation instead of service, and due to all other damage to the buyer's rights arising from the defect; it shall not, however, apply to damage to the life, limb or health of the buyer, or to cases in which we are responsible for the defect as a result of wilful intent or gross negligence, including on the part of our vicarious agents.

VIII. Liability

- 1. In the case of wilful intent or gross negligence including on the part of our representatives or vicarious agents and in all cases of injury to life, limb or health, we shall be liable in accordance with statutory provisions. In cases of gross negligence, our liability shall be restricted to foreseeable damage that is typical for the contract, unless another of the exceptions listed in sentence 1 or sentence 3 of this paragraph 1 is present at the same time. Otherwise, we shall only be liable in accordance with the German Product Liability Act or as a result of a culpable breach of fundamental contractual obligations (cardinal obligations) or if we have fraudulently concealed the defect or assumed a guarantee for the properties of the purchased item. However, compensation claims for the breach of fundamental contractual obligations shall be restricted to foreseeable damage that is typical for the contract, unless another of the exceptions listed in sentence 1 or sentence 3 of this paragraph 1 is present at the same time.
- 2. The regulations of the previous paragraph 1 shall apply to all compensation claims (and particularly to compensation in addition to service and compensation instead of service), regardless of the legal basis, particularly when arising as a result of defects, a breach of obligations from the obligatory relationship, or tortious acts. They shall also apply to claims for compensation of wasted expenditure. However, liability for delivery delays shall be determined in accordance with Clause IV. of these Terms and Conditions of Sale and Delivery.
- 3. Any change to the burden of proof that is to the disadvantage of the buyer is not connected to the previous regulations.

IX. Retention of Title

- 1. The delivery item shall remain our property up to the point at which all our claims against the buyer arising from the business relationship have been satisfied.
- 2. The buyer shall be permitted to process or remodel the delivery item ("processing"). Processing shall be carried out for us. If, however, the value of the delivery item belonging to us is lower than the value of the goods not belonging to us and/or the processing, we shall acquire co-ownership of the new goods in the proportion that the value (gross invoice value) of the processed delivery item has to the value of the other processed goods and/or the processing at the time when the processing took place. If we do not acquire any ownership of the new goods in accordance with the preceding sentence, we and the buyer shall agree that the buyer shall grant us co-ownership of the new goods in the proportion that the value (gross invoice value) of the delivery item belonging to the buyer has to the other processed goods, at the point when processing took place. The previous sentence shall apply accordingly in the event that the delivery item is inseparably amalgamated or combined with goods not belonging to us. To the extent that we acquire ownership or co-ownership, we shall keep the goods safe for the buyer with the due care and diligence of a prudent businessman.
- 3. In the event that the delivery item or the new goods are sold, the buyer hereby assigns to us by way of security his/her claims arising from the resale against his/her customer, plus all ancillary rights, without the need for any additional special declarations. The assignment shall apply inclusive of any balance receivables. However, the assignment shall only apply to the amount that corresponds to the price of the delivery item invoiced by us. The share of the receivable assigned to us must be satisfied as a matter of priority.
- 4. If the buyer combines the delivery item or the new goods with property, he/she shall without the need for any additional special declarations also assign his/her receivables to which he/she is entitled as remuneration for the combination, at the amount that corresponds to the price of the delivery item invoiced by us.
- 5. Until further notice, the buyer shall be entitled to collect receivables assigned to us. The buyer shall immediately forward payments made towards the receivables assigned to us, up to the amount of the secured receivable. If there is a legitimate interest, and particularly in the case of default of payments, suspension of payments, opening of insolvency proceedings, protest of a bill, or substantiated evidence of overindebtedness or impending insolvency of the buyer, we shall be authorised to withdraw the buyer's right of collection. Additionally, following prior warning and with a reasonable deadline adhered to, we may disclose the security assignment, make use of the assigned receivables, and demand disclosure of the security assignment by the buyer to his/her customers.
- 6. If a justified interest is substantiated, the buyer must provide us with the information necessary to assert his/her rights in respect of his/her customers, and surrender the necessary documents.
- 7. For the duration that the retention of title is in place, the buyer shall be prohibited from pledging or assignment as security. In the event of seizure, confiscation or other official orders or acts of intervention by third parties, the buyer must notify us immediately. The resale of the delivery item or the new goods is only permitted for resellers in the ordinary course of business, and only under the condition that the proceeds from the delivery item are paid to the buyer. The buyer must also agree with the customer shall only acquire ownership once this payment is made.
- 8. If the realisable value of all security rights to which we are entitled exceeds the amount of the secured claims by more than 10%, we shall release a corresponding part of the security rights at the buyer's request. It shall be assumed that the conditions of the previous sentence have been met if the estimated value of the securities to which we are entitled reaches or exceeds 150% of the value of the secured claims. We shall be entitled to choose between the different security rights for release.

 9. If the buyer breaches obligations particularly in respect of default of payment we shall be authorised, without setting a deadline, to demand surrender of the
- delivery item or the new goods and/or, with a deadline set if necessary, to withdraw from the contract. The buyer shall undertake to surrender possession. A demand for the surrender of the delivery item/new goods shall not constitute a declaration of withdrawal on our part, unless expressly stated.

X. Legal Venue, Choice of Law, Data Protection

- 1. Our registered office shall be the place of performance and jurisdiction for deliveries and payments (including actions due to cheques and bills of exchange) and all disputes arising between us and the buyer based on the purchase contracts concluded between us and the buyer. We shall also be entitled, however, to sue the buyer at his/her domicile and/or registered office.
- 2. The relations between the contracting parties shall be determined exclusively in accordance with the law of the Federal Republic of Germany. The application of international conventions concerning the sale of movable goods and the UN Convention on Contracts for the International Sale of Goods of 11.04.1980 (CISG) are excluded.
- 3. The execution of contracts concluded between us and the buyer shall take place in compliance with legal provisions such as the German Federal Data Protection Act (BDSG) and the German Telemedia Act (TMG). We shall undertake to work towards compliance with these regulations, including in respect of service providers commissioned by us and vicarious agents employed by us. In this context, we refer to the latest version of the data protection statement published on our homepage at www. hauff-technik de/datenschutz html
- 4. The German version of the contents of our General Terms and Conditions of Sale and Delivery shall apply exclusively, even if there are versions in other languages.

Version: August 2014

Return Policy

Requirements for return of goods:

Goods have to be in good order and condition

Return is accepted maximum within 6 months after date of invoice

Return deliveries must always be free house (ddp Incoterms 2010) to Hauff-Technik GmbH & Co. KG. The return delivery number must be shown clearly

Return of goods must be announced in written to Hauff-Technik and confirmed by us in written

Returns can only be dealed with when return file number is indicated

Individual/tailor made products are non-returnable

Expenses allowance

Credit is issued with deduction for handling charges for examination, assembling and re-storage and possible reduced value

Below listed deductions are only valid for the standard products of the particular article group:

Single and multiple house entries (without pipes and fittings)	30 %
Membrane injection systems (without epoxy resin)	30 %
Standard press seals for pipes, type HSD in EPDM	30 %
Sealing set ADS for corrgugated pipes	30 %
Standard press seals for cables type HRD-SG	30 %
HSI 90/HSI150 system covers	30 %
Roof sealing swan neck	30 %
Earthing points	30 %
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No return possible for:

Tailor made products/length

Standard press seals type HSD in KTW/NBR/silicone rubber/V4A (AISI 316L)

Individual press seals type HRD

Package and angular packages of the HSI

Wall sleeves type ZVR/FZR and foundation pipe type HFR

Standard wall sleeves/stainless steel wall sleeves

Hateflex pipes/corrguated pipes

Article with an expiration date

Gas and water fittings

Subject to changes

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Your notes

Your notes	

Your notes

Your notes	

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Your notes

Your notes	

Submitted by: